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Subaru 4cyl. Machining Services Price Guide

Sleeve Engine Block.(includes Darton sleeves) ¹	\$1800
Bore, Hone, and Deck Engine Block w/ Torque Plate	\$500
Precision Engine Balance Service, Complete ²	\$400
Dynamically Balance Crankshaft	\$250
Deglaze Hone Cylinder Block ³	\$100
Complete Cylinder Head Machining ⁴	\$600
Machine Valve Seats Oversized (add to head machining charge) ⁵	\$250
Valve Guide Replacement & Machining	\$150
Deck Cylinder Heads	\$200
Clearance Heads For High Lift Cams	\$100
Port & Polish Cylinder Heads	\$1000

Notes: 1 – Fully finished: bored, honed, decked, and line bore checked/honed (as necessary).
2 – Includes dynamically balancing crankshaft, clutch, flywheel, crank pulley as well as match weighting rods and pistons to within ¼ gram of each other.
3 – Prepares undamaged cylinders in used block for used with new rings. Does not alter bore size.
4 – Includes: performance valve job, valve guide replacement & sizing, and mill deck surfaces.
5 – Includes port blending work.

Subaru 4cyl. Engine Labor Price Guide

OUT OF CAR SERVICES:

Engine Removal & Reinstallation	\$750
Replace Head Gaskets (no other work)	\$500
Complete Engine Teardown & Reassembly	\$750
Short Block Overhaul, High Performance	\$800
Short Block Overhaul, OEM	\$500
Cylinder Head Set Overhaul	\$450
Cylinder Head Hi-Mileage Overhaul Package ¹	\$900

Notes: 1 – Includes new Supertech valve set, valve guides, valve seals and overhaul labor.

IN CAR SERVICES:

Replace Timing Belt	\$550
Replace Water Pump (add to timing belt replace)	\$80
Replace Spark Plugs	\$100
Compression Test (add to replace spark plugs)	\$40
Replace Valve Cover Gasket Set	\$300
Replace Turbocharger	\$450
Replace Exhaust Manifold and/or Up-Pipe	\$350
Replace Exhaust Manifold (Non-Turbo)	\$250
Replace Downpipe	\$150
Replace Cat-Back Exhaust	\$75
Replace Complete Exhaust (Turbo-back or Manifold-back on N/A)	\$200
Install Fuel Injector Set	\$250
Replace In-Tank Fuel Pump	\$120
Replace TGV Set	\$350
Replace Engine Mount Set	\$240
Replace Oil Pan	\$300
Replace Oil Pickup (add to replace oil pan)	\$40